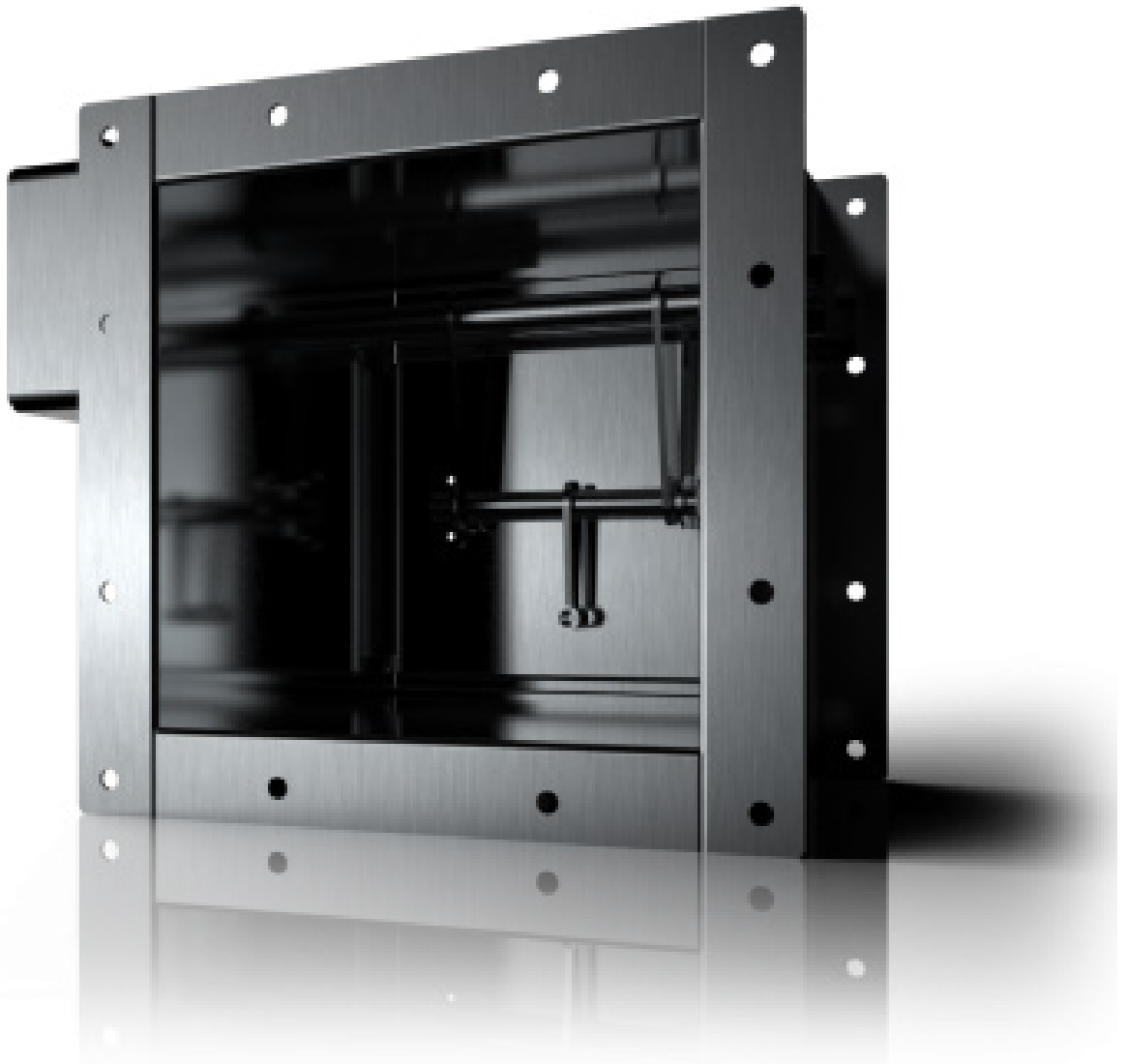


## Total Isolation Damper (TID)

Simplicity in design delivers excellent sealing with the Wozair TID, offering ultra tight closed blade leakage for total isolation.



## Total Isolation Damper

Designed for critical process ventilation systems where there is a requirement to prevent blade leakage at a differential air pressure up to 6,000 Pa for air and prevent water leakage at a pressure of 50,000 Pa.

For use in applications such as Nuclear facilities and Military installations. The damper is provided with local mechanical indication of open and closed positions and where required may be fitted with limit switches to provide remote indication.

The TID has a fully welded casing which is performed by coded welders. Non-destructive testing of the welds, case leakage testing and blade leakage testing are available on request.

## Technical Information

### Minimum Size

250W x 250H x 350D mm

### Maximum Size

1000W x 1000H x 350D mm

Dampers for larger airways can be assembled from a number of single units. Contact Wozair to discuss your requirements.

### Blade Leakage

Very low blade leakage at 6,000 Pa differential pressure. Water tight at 50,000 Pa differential pressure (to 800 x 800 mm).

### Case Leakage

Maximum 1% of the enclosed volume per hour with air at 10,000 Pa differential pressure. Water tight at 50,000 Pa differential pressure.

## Materials of Construction

### Casing and Flanges:

#### Materials

Stainless Steel 304L/316L (1.4307/1.4404)

#### Thickness

Minimum 3.0 mm thick (W or H > 500 mm, 5.0 mm minimum)  
Fully welded

Flange drilling detail to ES (Sellafield) standard  
Custom flanges as option

### Blades:

#### Materials

Stainless Steel 304L/316L (1.4307/1.4404)  
Formed from 3 mm thick Stainless Steel with Neoprene, EPDM or silicone sealing gasket (subject to environment)

### Shafts:

Ø25.4 mm (1") continuous solid shaft in Stainless Steel 316/316L (1.4401/1.4404)

### Bearings:

Oil impregnated sintered bronze with drive end bearing housings incorporating nitrile or Viton lip seal.

### Linkage:

Stainless Steel 316L (1.4404)

5.0 mm thick link bars arranged to provide parallel blade motion

### Blade Gasket:

EPDM or Neoprene

## Mechanical Options

The following options can be incorporated if required.

- Increased flange thickness
- Transitions; various options for fitting into circular ductwork
- Earth bosses
- Lifting lugs

## Control Options

As standard the damper is manually operated. As an option it is possible to offer, subject to available torque output, operation of the damper with electric or pneumatic actuators.

The pneumatic and electric controls will be selected based on your exacting requirements.

## Weights

### TID Bare Shaft Damper Weight Matrix - 350D

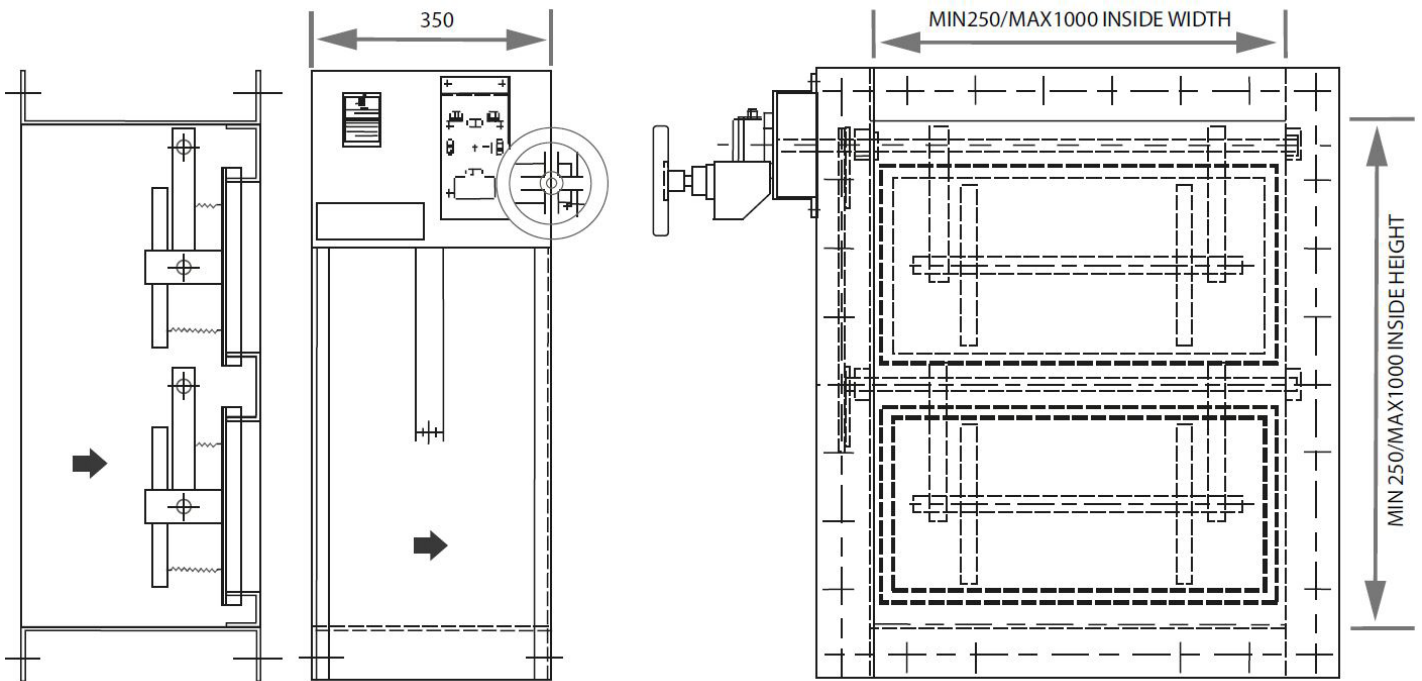
Kg	H (mm)							
	350	450	550	650	750	850	1000	
W (mm)	350	27	29	48	54	59	64	72
	450	30	34	54	60	65	70	80
	550	50	54	60	68	72	77	87
	650	56	60	65	74	78	83	94
	750	60	66	71	80	86	90	101
	850	66	71	77	86	92	96	108
	1000	75	81	86	95	101	107	119

### Please Note:

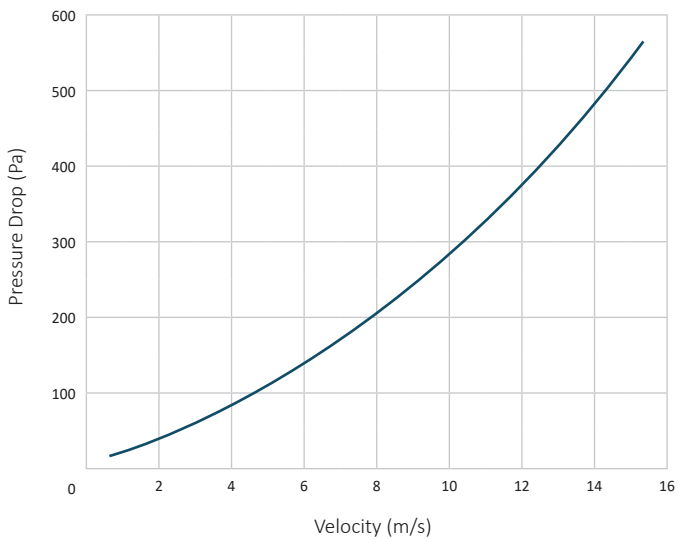
For Manual hand wheel and gearbox add 5kg nominally  
For Electric or Pneumatic actuator add 10 kg nominally



## Dimension Drawing Example (Manual Control)



## Pressure Drop Curve



## Ordering

Type:	TID	Duct Width:	500
Duct Height:	300	Case Depth:	350
Type Wozair: Total Isolation Damper			
<b>Case Material:</b> <u>Stainless Steel</u>			
Low Carbon	1.4307 = 304L		
Low Carbon	1.4404 = 316L		
<b>Case Thickness:</b> 3.0 mm (W or H > 500 mm, 5.0 mm minimum)			
<u>Controls Options</u>			
P = Pneumatic			
E = Electric			
M = Manual			
Nominal: Clear inside duct dimensions			
Duct Size: 'Quote' (Width x Height)			
<b>Order Code Example:</b> TID/316L/3.0/500W/300H/350D/M			



## **Wozair Limited**

Grosvenor Road  
Gillingham Business Park  
Gillingham  
Kent  
ME8 0SA  
United Kingdom

**Phone** +44 (0)1634 790 336

**Email** [hvac@wozair.com](mailto:hvac@wozair.com)

## **Wozair (USA) Ltd**

3601 North Loop  
336 West  
Conroe  
Texas  
77304  
United States of America

**Phone** +1 936 521 5990

**Email** [houstonhvac@wozair.com](mailto:houstonhvac@wozair.com)

## **Wozair (Asia) Pte Ltd**

2 Venture Drive  
8-23 Vision Exchange  
608526  
Singapore

**Phone** +65 6890 6506

**Email** [hvac@wozair.com.sg](mailto:hvac@wozair.com.sg)

## **Wozair Middle East**

Office 202  
LOB 17 Building JAFZA  
Next to Gate 4  
Dubai  
P.O. Box 262404  
United Arab Emirates

**Phone** +971 (0) 4 887 0147

**Email** [dubaihvac@wozair.com](mailto:dubaihvac@wozair.com)